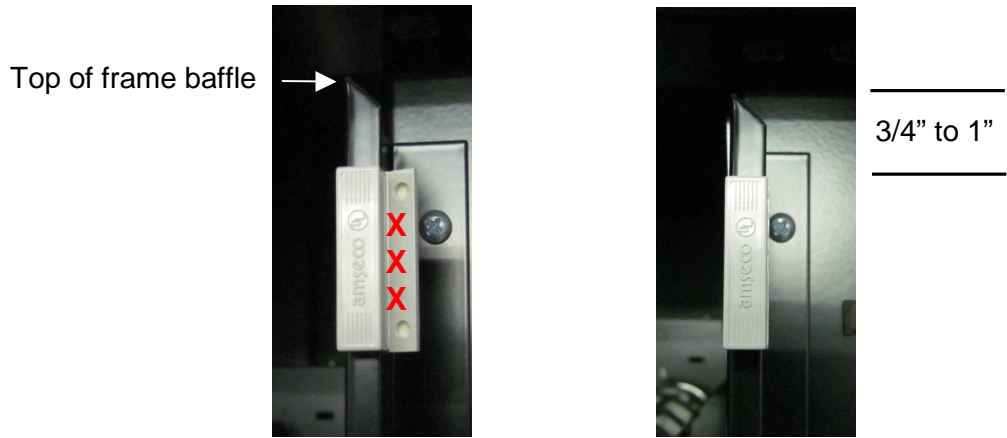


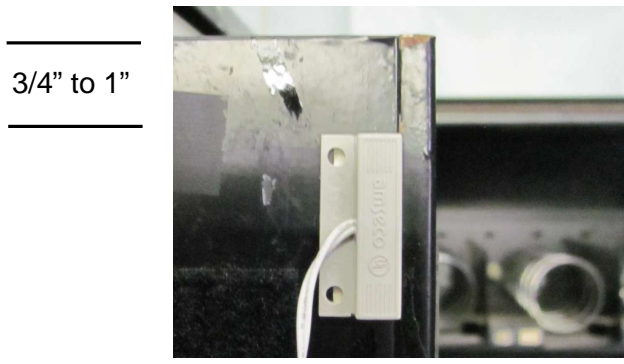
# LCM Door Switch Installation

The door switch components are typically located 3/4" to 1" from the top of the internal door and machine baffle. They can be installed further down from the top if preferred; the distance for each just has to be equal.

**Step 1 – Magnet:** Snap off the side screw plastic piece on the magnet part and discard. Peel off the tape backing and locate the magnet on the front face of the frame baffle as shown below.



**Step 2 – Magnetic Switch:** Peel off the tape backing on the switch leaving the side screw plastic piece intact. Locate the switch on the door baffle as shown below with the right edge against the metal edge fold. Insure that the height of the switch is the same as the magnet.



**Step 3 – Control Board Connection:** Plug the 2 pin connector into the **J8 Door Switch** connector. It's located on the top left corner of the control board. Orientation doesn't matter. Any excess wire can be tucked behind the right side of the control board metal mounting plate.

